



## Gmund Colors Heavy

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### PRINTING TIPS

#### Printing

- Offset printing (only 480 g/m<sup>2</sup> with paperboard printing presses)
- Letterpress
- Silk-screen printing
- Blind embossing
- Hot foil stamping
- Paper etching
- Die cutting

#### Recommendations for offset printing

- Screens up to 80 l/cm
- Match litho to the paper color
- Proof printing on same paper stock
- Under color reduction when applying strong ink coverage

Low absorption of ink, therefore:

- Use of fully oxidative drying inks
- Print dusting, low printing stacks
- Careful drying, minimum of 24 hours

#### Special advice

- Acid free, pH-neutral
- The paper surface can vary slightly from making to making
- For printing and processing, the recommendations of the manufacturers of machines, inks, glues, lamination and embossing foils, etc. must be followed. For any damages caused by improper application, Gmund cannot accept liability.
- Gmund Colors Heavy is impressive thanks to its pure materiality and stability; we recommend a minimalist graphic design.
- If you do not wish to forego photos and four-color offset printing, we recommend printing on the plain Gmund Colors material and afterwards having it laminated by a post-processor.

#### Further information

- [world-en.gmund.com](http://world-en.gmund.com)