



## Gmund Heidi

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### PRINTING TIPS

#### Printing

- Offset printing
- Letterpress
- Silk-screen printing
- Blind embossing
- Hot foil stamping
- Die cutting

#### Recommendations for offset printing

- Screens up to 80 l/cm
- Gmund Heidi has 1.6 times as much volume and is accordingly well suited for offset printing on appropriate machines
- To achieve a good printing result on the natural surface it may be necessary to increase the pressure
- Match litho to the paper colour
- Proof printing on same paper stock
- Under colour reduction when applying strong ink coverage
- Variations in the absorption behaviour of the ink are possible
- Low printing stacks
- Careful drying, minimum of 24 hours
- Accumulations of dust and particles cannot be avoided and require frequent cleaning of rubber blankets

#### Special advice

- Gmund Heidi is manufactured from 100% postconsumer recycled material; each sheet is different. Colour variations and differences in the surfaces from sheet to sheet, as well as frequent inclusions and impurities, are characteristic for this product. Complaints based on these grounds cannot be accepted.
- Gmund Heidi has a soft surface, which can easily be harmed by pressure. Therefore with further processing any pressure and friction needs to be reduced as much as possible to avoid scratches.
- Natural papers have a top side and a bottom side. It is recommended, to use the top side as the front side for the print project.
- For printing and processing, the recommendations of the manufacturers of machines, inks, glues, lamination and embossing foils etc. have to be followed. For any damages caused by improper application, Gmund cannot accept liability.

#### Further information

- [www.gmund.com](http://www.gmund.com)